

NO	QTY	PART NO	DESCRIPTION	STD SEAL KIT	FKM SEAL KIT
1	1	39001015	O-RING, (-135)	X	39V01015
2	2	39011047	SEAL, LL, (1 X 1/8 X 1/8 X 1-1/4)	X	39052005
3	1	39053003	WIPER, PRESS-IN, (1)	X	X
4	1	48012000	PISTON, CYL, HR, 53.2 KN		
5	1	82032002	GLAND, CYL, HR, 11700&53.2KN, DA		
6	1	39H11032	SEAL, T, (1 13/16 X 5/32 X 2)	X	39V11032
N/A	N/A	46000043/96412	KIT, SEAL	NOTED	N/A
N/A	N/A	6V202220	KIT, SEAL, FKM	N/A	NOTED

Lubricate seals with clean hydraulic oil prior to assembly.  
DO NOT USE SILICONE BASED LUBRICANTS

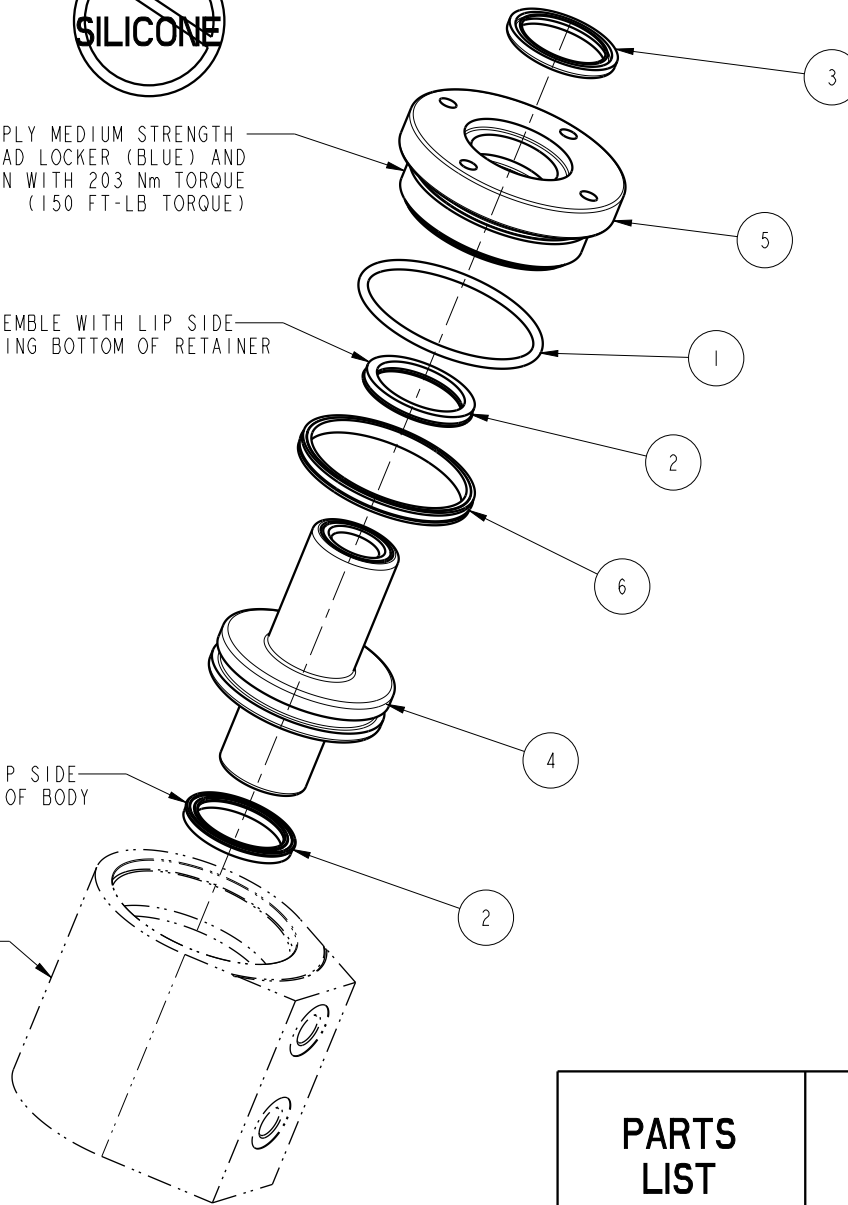


APPLY MEDIUM STRENGTH  
THREAD LOCKER (BLUE) AND  
TIGHTEN WITH 203 Nm TORQUE  
(150 FT-LB TORQUE)

ASSEMBLE WITH LIP SIDE  
FACING BOTTOM OF RETAINER

ASSEMBLE WITH LIP SIDE  
FACING OPEN END OF BODY

BODY,  
NOT REPLACEABLE



### PARTS LIST



VEKTEK, INC.  
1334 E. SIXTH AVE. P.O. BOX 625  
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED  
42022002  
69350-53 / 67959

PARTS LIST, ASSY, CYL, HR, 53.2 KN, DA

SIZE  
A MPL2034

REV  
J

J	3521	RELEASE	JDW	07/03/18
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY: BUSH	<b>DRAWING STATUS: Released</b>			
DATE: 12/15/94	PRODUCTION APPROVED FOR RELEASED STATUS ONLY			

FORM FEG035\_PL\_AS1ZE, REV. B

SHEET 1 OF 1